



PŘEKLAD

dne: 17. 12. 2014

PROVEDLA



Visa w.

- 2 -03- 2015

N2 14/01402 ARCHIV

01

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

NOTA : *POUŽITÍ DAT.*

- Metal sheet thickness : 4 mm
 - Radii without dimension : R = 2
 - Bend radii : R = 4
- NEUJEDNĚ RÁDIUS*
RÁDIUS DATU

PL0002201

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0
				+0,5 -0,5

First angle projection		General tolerance (GT) in mm	
Size range		Tolerance Symbols ISO 1101	
GT coarse		O roundness = 1/20 - Tol.	
L 1 2 2 3 4		- straightness/flatness = GT	
< 1 2 4 6		◎ concentricity/run out = GT	
Lengths (L) and angle (L/Δ) = ± GT		≡ symmetry = GT	
Tolerance Symbols ISO 1101		/ / parallelism = GT	
O roundness = 1/20 - Tol.		⊕ position = GT	
Languages: en,fr			

01	Oiled --> Oiled permissible		148720			
Index	alteration		Change no	Fit	Toler.	
Inspection dim.	<input type="text"/>		Material: S235JR	Weight: in Kg		
Auxiliary dim.	()		following EN10025-2	0.1		
	Date	Name	Blank no:	PROD.		
Drawn	10.12.2013	J.Fonteny	Title:	Scale		
Checked	13.12.2013	F.Proust	support	1:1		
Auth'd	20.12.2013	R.Pelletier	taper plug	Sheet:		
M.check.	13.1.2014	J.Lecesne		of: 1		
				1		
			Drawing number		/	
			/		/	
			11914.010903		of: 1	
Confidential document			Orig.		Repl.	
Refer to protection notice ISO 16016						

Released